



Wizzard Repair Products

Step by Step Instructions- METAL

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Step 1 MIX "PREP STEP" AS PER INSTRUCTIONS. THIS WILL CLEAN THE METAL AND INHIBITS FROM FURTHER RUST.



Step 2 SCRAPE ANY LOOSE DEBRIS WITH A WIRE BRUSH OR OTHER DEVICE. CLEAN AREA TO BE REPAIRED WHILE ADDING THE PREP STEP ON THE AREA. PREP STEP CAN BE SPRAYED, BRUSHED, OR DAUBERED WHILE YOU ARE CLEANING.



Step 3 APPLY THE MIXED WRP A AND B LIQUID BY BRUSH, DAUBER OR OTHER DEVICE UNTIL THERE IS A LIBERAL AMOUNT ON THE REPAIR AREA.



Step 4 MIX EQUAL PARTS OF PART A DOUGH (BROWN) WITH PART B DOUGH (WHITE) UNTIL DOUGH BECOMES 1 COLOR. TO TEST, MAKE A BALL OF DOUGH AND TEAR IN HALF, MIXTURE SHOULD BE THE SAME COLOR WITH NO STREAKS OF WHITE. FOR SMALL AMOUNTS, MIX BY HAND WEARING NITRILE GLOVES. LARGER AMOUNTS (1/2 GALLON OR MORE) CAN BE MIXED WITH THE WIZZARD MIXER AND A LOW SPEED DRILL. USE 1 OR 2 GALLON BUCKET, PLACE EQUAL AMOUNTS OF PART A AND B DOUGH THEN PULSE DRILL MOVING MIXER IN & OUT OF THE MIXTURE UNTIL FULLY MIXED, REMEMBER, NO HIGH SPEED.



Step 5 INSTALL DOUGH INTO AREA BEING REPAIRED SLIGHTLY OVERFILLING IT. NOTE: MAKE SURE LIQUID HAS NOT DRIED OUT SO ADD MORE A AND B LIQUID MIXTURE. DOUGH CAN BE INSTALLED THICK AND DOES NOT HAVE TO BE LAYERED. THE THICKER THE DOUGH, THE FASTER IT WILL CURE. YOU CAN MAKE A TEMPORARY FORM TO HOLD THE DOUGH IN PLACE BUT YOU SHOULD PUT WAX PAPER OR OTHER RELEASE MATERIAL ON THE FORM. ONLY LEAVE FORM IN PLACE LONG ENOUGH FOR THE DOUGH TO SET UP OR APPROXIMATELY 1 HOUR OR THE FORM WILL BECOME PART OF THE REPAIR AND WILL NEED TO BE CUT OFF TO BE REMOVED.



Step 6 BETWEEN 5 AND 15 MINUTES BEFORE DOUGH SETS. TRIM OFF THE EXCESS WITH WIZZARD'S CUT OFF KNIFE OR OTHER TOOL SO IT IS LEVEL OR SLIGHTLY UNDER THE EXISTING REPAIR SITE.



Step 7 TRANSFER SOME OF THE WIZZARD TOPPING AND TEXTURING COMPOUND INTO A MIXING CONTAINER AND ADD SMOOTH POWDER UNTIL ALL DRY MATERIAL IS INCORPORATED WITH THE TOPPING MIX. APPLY OVER THE DOUGH AND LET DRY. SAND SMOOTH IF NEEDED.



Step 8 APPLY "ZERO RUST PRIMER" OVER THE AREA YOU REPAIRED AND WHEN DRY, PAINT WITH A TOP COAT. NOTE: WE RECOMMEND THE ZERO RUST PRIMER BECAUSE IT HAS A 2000 HOUR RATE BEFORE FAILURE IN STANDARD SALT SPRAY TESTS COMPARED TO OTHER PRIMERS WHICH ONLY LASTED 300 - 500 HOURS.



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